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June 23, 1969

MEMORANDUM FOR

Dr. Edwin Land

SUBJECT: My Review of Solid-State Sensor Technology for the Electro-Optical Intelligence Satellite ("EOI")

As you requested, I have undertaken to review the status of the photo tranducers for the EOI program. Accordingly, I have undertaken with

In making these visits, we are considering not only the present status but also the potential of the various approaches and the magnitude of the development and demonstration program which will be required to give confidence in performance and life on orbit.

What I have seen thus far confirms the view of the Panel that the solid-state technology is a viable approach and that there is a high probability that a system commitment and choice of detailed approach could be made by December 1969 or by March 1970 at the latest. This is, of course, a provisional judgment.

Although their original approach was to have a chip with diodes, and a separate chip with switches and shift registers, I believe that what was initially their backup approach, to integrate the output of each diode on to a separate amplifier and to switch the amplifier outputs, will probably win out as it is getting more attention. Their photo lithography work is good, and their turn-around time for producing new devices has been as low as a week, which makes for a responsive program less likely to be mired in conservatism and initial errors.

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2

With a field of view, and with a scan which reduces the image	
motion by a factor 10 in order to increase the integrating time and	
thus the charge on a photo sensor by that same factor, the time required	
to photograph an area is on the order of I, myself, believe	
that the eventual system in order to maintain simplicity and high optical	
quality will slew the whole vehicle to point from target to target, thus	
eliminating the need for alarge flat and allowing a very great flexibility	
of targeting, even in the case of clustered targets. Such a system, of	
course, at an altitude of 150-300 miles corresponds to an extremely	
small field of view and to a larger F number, making the optical system	
very easy to realize and eliminating all kinds of corrections which are	
ordinarily ticklish.	
As you may remember, I have always been interested in the use of a	
photo cathode and accelerating potential in front of the solid-state array	
to serve as an image intensifier and thus to reduce the developmental	
problems associated with switching noise, to reduce the lower light	
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level capability of the system and to eliminate the need for back scan	
which is now used to increase the integrating time on a given photo	
has demonstrated the production of linear image	
intensifier photo cathodes and has an apparatus in which such cathodes	
can be formed and transferred under vacuum to mate in a vacuum encloser	
with the photo diode array. I believe that the resolution which	
will obtain on their image intensifiers is inadequate, in my opinion,	
as a result of their having used only electrostatic acceleration.	
I am very pleased to report that I have seen at a demonstrated	
This input stage is thus ideal, with-	
out changes, as an image intensifier for the solid-state array, and I shall	
recommend to the sponsors of the solid-state array work that they buy	
such image intensifiers from and transfer them to the solid-state	
contractors early in the exploratory development process.	
joint actors carry in the exploratory development process.	
To summarize my present knowledge of the solid-state array work,	
e has demonstrated the capability to produce arrays of	
diodes, to the chip, arrays of switches, and shift registers.	
They have operated these together and the remainder of their program	
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3

is to refine the design choices and to increase the yield of their approach.
has been working on a photo transistor system, and my one hour
with them last month was inadequate to give a definite statement as
to their status. In my opinion, these two contractors each have the
capability to move ahead rapidly and to demonstrate not only individual
segments of the photo sensor and readout system but to integrate these
I expect at that time we will have a firm yield and cost data, but any
projection of the cost of a completed
array shows that it is negligible in the overall system budget. The
availability of the image intensifier of demonstrated performance
removes all my doubts as to the achievability of the all-passive solid-
state approach.
state approach.
There has also been progress on the electronic camera. You will
remember when we were briefed last fall, promised to assemble and
demonstrate their electronic camera within a week or two. Attempts to
do this failed, and it is only in the last few weeks that the individual
portions of the system have been brought up to some kind of operating
capability and have been made to work together. The cumbersome
focusing of the input stage by the use of large coils has been replaced
now by the permanent magnet focusing, which works extremely well.
Images have been written by simulated techniques onto silicone dioxide
films coated on to metal substrates and have been read out by develop-
mental type electron guns. There might be some chance of realizing
through this system, but in my opinion
it would not be worth the candle, and I agree with some comments by Air
Force personnel that
might be a better choice in this case.
As you will remember, the guns are extremely cumbersome, using a
velocity modulated readout at an angle to the incident electron beam. A
narrow angle gun has been devised and shows promise, as has also a
system in which the return beam is not separated in angle from the
incident beam but is rather collected on a multiplier surrounding one
of the apertures in the incident electron beam. These various approaches
all have individual problems, but there is substantial progress demonstrated
and as the people say, "In the last few weeks we have gone from milli-
meters per line to lines per millimeter, and we have shown that there are
no physical barriers to the actual operation of the system."
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4

The system is, however, complicated. There are problems of producing the storage material and of obtaining uniformity and cosmetic quality. The system does, of course, have some storage, but the storage plans (100 feet) is adequate only for some 200 pictures which might be only a single orbit's worth. Of course, if use is made of the storage capability, then one does not have the viewing and adjustment capability which might be desired in order to optimize the quality of each picture. My judgment is that with adequate time and effort, the electronic camera might be developed into a capable EOI system, but that there are so many technologies involved and the system is so complicated that the required development and demonstration program will be much longer than for the solid-state array.
In general. I find that the Panel concept of a simple satellite oriented by with a simple optical system imaging the ground on to a solid-state array (probably with a permanent magnet focused image intensifier stage preceding the array) continues to hold promise as the most straightforward program for realizing this capability at an early date. There appears to be no problem in obtaining a relay satellite and an adequate transmission bandwidth to handle the (slowed down) video data, and the existence of viewing can be used to increase very substantially the quality of the pictures.
Shortly after July 1, and I will present to you a joint report on our findings in this program. That will have more technical content than is required for the present purpose, and I hope together with the review by will lay a firm foundation as to the possible date of a system go-ahead.
Incidentally, I gather that the expected for 1969 support of the solid-state arrays has not yet materialized, and that only some has been suggested by the NRO for technology for Fiscal Year 1970 instead of the \$0M which the Panel estimated might be well spent in order to advance the operational date of a soundly conceived EOI system. Probably Don Steininger can give you more information on this matter. Sorry I can't make this report to you in person, and I apologize for not being able to revise a written draft. I hope that this may be of some help.
Richard L. Garwin

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20 June 1969

EOI SOLID STATE ARRAY PROGRAM SUMMARY

			The fabrica	tion technolo	gу
appears to be	in hand. T	'he geome	tric layout of	the detector	S
places severe	requireme	nts on the	vehicle attitu	ide control s	ystem
The next phase	e of the pro	gram wil	l be a chip ge	ometry rede	sign
and assembly	into a mult:	i-chip tes	t array.		

20 June 1969

EOI SOLID STATE ARRAY PROGRAM SUMMARY

By March, had produced test results that were quite
promising. These tests were performed on units where the
photodetector and switching functions were located on separate
chips. After further testing on these units and breadboarding
in discrete form of an advanced circuit, a new chip design has
been built with sensors and switches on single chips. The
first fabrication runs were completed on 12 June. Calibrated
optical tests have not been completed, but preliminary testing
indicates that the devices work and have a performance comparable
to the previous design. The program plan calls for a

20 June 1969

EOI SOLID STATE ARRAY PROGRAM SUMMARY

has built both photodiode and switching
chips. They appear, in the early stages of testing, to equal
predicted performance. Current effort centers on completing
measurements, perfecting manufacturing techniques and
designing a new switching circuit. The final array design will
utilize air isolation and beam-lead interconnection. The
program plan calls for a